



dekoGraphics
S M A R T A P P L I C A T I O N S

LEXTRA® 4D

APPLICATION CONDITIONS



TEMPERATURE
160-170°C
(320-340°F)



PRESSURE
LOW-MEDIUM
(2-3 Bar / 25-50 Psi)



1st TIME
25 sec.



1st RELEASE
COLD



2nd TIME
/



2nd RELEASE
/

NOTE:

Leave applied motif at least 12 hours before testing. Do not expose to direct heat, sunlight or high humidity. Avoid stacking and dusty storage conditions. Storage conditions should be 5°C-30°C, humidity of 70% or lower; if so, the life of the product is guaranteed one year. It is important that you maintain and recalibrate your heat-press on a regular basis to ensure maximum efficiency and performance. Application conditions should be followed carefully and correct temperatures and pressures should be adjusted, to comply with the conditions clearly stated for the products and the specific garment or fabric they are being applied to. No responsibility or liability will be accepted if these conditions are not followed and we would always recommend a test application is conducted.
